



Precision work coupled with engineering principles ensuring proven performance. " 0.25 moa precision "

General Service Charges

Man Hour	\$	85
Machine Hour	\$	135
Minimum Charge per job	\$	85

** All prices are subject to change pending currency exchange and general increases

Bolt Action Work

Accurize Receiver & Bolt (Receiver: recut threads, square recoil lug faces, receiver face; Bolt: square recoil lugs (both sides), face, cleanup nose and lap lugs	\$	250
Double sleeve bolt - stainless sleeves cam profile to allow for easy cycling of bolt, but tight lockup	\$	375
Open up bolt face (average)	\$	65
Flute Bolt Body	\$	105
Install Sako Extractor (including parts)	\$	195
Drilling and tapping (Min. \$40) - per hole	\$	25
Bush firing pin hole and turn pin	\$	155
Check firing pin protrusion	\$	35
Install (drill receiver) - supply single pinned oversize (.25") hardened precision recoil lug	\$	115
Install (drill receiver) - supply double pinned oversize (.30") hardened precision recoil lug	\$	135
Open factory recoil lug - oversize for larger barrel tenon	\$	45
Trigger adjust	\$	75
Install aftermarket trigger and adjust (trigger price extra) - Remington type	\$	55
Trigger - respring, polish sears and adjust trigger	\$	
Install single shot adapter (supplied)	\$	55
Silver solder new bolt handle to Remington bolt (supplied)	\$	165
Supply and install tactical bolt knob	\$	155
New Rem. Rivet style extractor with install - .223 size	\$	65
New Rem. Rivet style extractor with install - .308 size	\$	70
New Rem. Rivet style extractor with install - magnum size	\$	70
Rivet Rem style extractor back in with new rivet	\$	75

Barrel

Install New Barrel -Thread, Chamber,crown (your choice) , 320grit finish (Rem. 700) - What is included: Precision benchrest standards fit and finish, Quality Control: bore 10x visual and dimensional examination, pressure flush chambering, Indexing, runout less than 0.001", Min. headspace ≤ 0.001" , all work 10x examined prior to release (labour only (+ \$25 Magnum cases)	\$	375
Install fluted barrel - indexing required (flute top-dead-center) regular cost plus	\$	65
Saw cut and crown barrel - proper alignment to bore!	\$	95
Crown barrel (no cutting) - proper alignment to bore!	\$	85
Engrave barrel (minimum)	\$	45

Custom Logo /nick name / graphics - Quality Etch Marking of barrel (minimum)	\$	55
Cut dovetail in barrel	\$	125
Extractor Cut in barrel tenon - controlled feed action	\$	75

Flute Barrel - best to flute before lapping barrel for optimal accuracy - we order to suit from makers

Muzzle Brakes

Install std radial ported (holes 360 degree) muzzle brake (labour only). Single point bored. Loose barrel.	\$	155
Install side ported brake (requiring indexing). Single point bored. Loose barrel.	\$	195
Install knurled thread protector cap	\$	65
Install brake on assembled rifle (labour only)- extra	\$	65

Stocks

Pillar Bed Remington Style Action - pillars included - (stree free - 2 screw (+\$20 for 3 screw))	\$	295
Bed stocks with aluminum bedding blocks (H-S Precision or Bell & Carlson) - new pillars	\$	325
Standard skim coat bedding (no new pillars - H-S Prec. Or Bell & Carlson) - Devcon Alum.	\$	275
Standard bedding (no pillars) of quality synthetic stock	\$	225
Epoxy New Barrel Block to barrel	\$	150
Remove and Replace barrel block on barrel held system	\$	250
Epoxy Bed barrel blocked actions into stock	\$	295
Free Float Barrel (minimum)	\$	45
Install Recoil Pad (labour only - spacers +\$25)	\$	75
Install Limb Saver pad extra	\$	10
Install recoil Reducer in Stock (labour only min) - cut stock +85	\$	175
Install Lead Weight into butt stock (min)	\$	75
Install Cross Bolt	\$	105
Paint new composite stock (one colour) - (Camo +50 min) - Polene T (2 part)	\$	255
Install Sling Swivels (Uncle Mikes included - 2)	\$	65

Metal Finishing

Cerakote complete bolt action rifle (one colour) - some exclusions (semi's + \$55)	\$	335
Cerakote barrel and recoil lug (one colour)	\$	225
Glass Bead Barrel Blast	\$	95
Matt Grit Blast Barrel	\$	95
Polish bright - barrel (per hour charge)	\$	165

Dies

TBA

Optics

Bed 2 piece bases (aligned with special fixture) to receiver	\$	125
Bed 1 piece rail	\$	95
Install rings, lap and bore sight	\$	95
Bed scope in rings with bore sighted scope (scope centered reticle)	\$	185

Assembled Rifle Work

Develop load and site in rifle with drop chart

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** Charges subject to change without notice.

** Work to be performed is guaranteed, however time to complete work may vary on estimated times